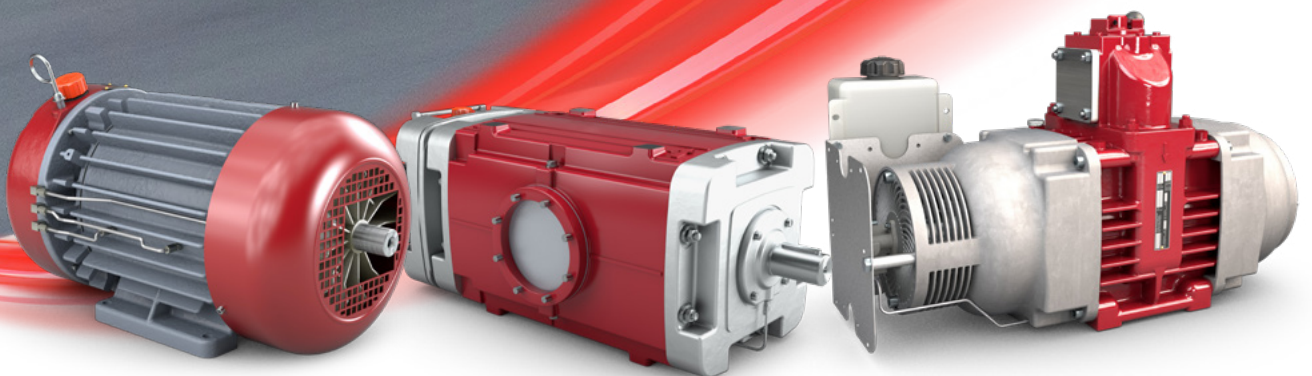


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Service Kits

Wittig Vacuum Products

WITTIG

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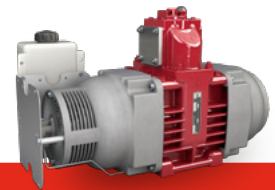
Service Kits and Maintenance



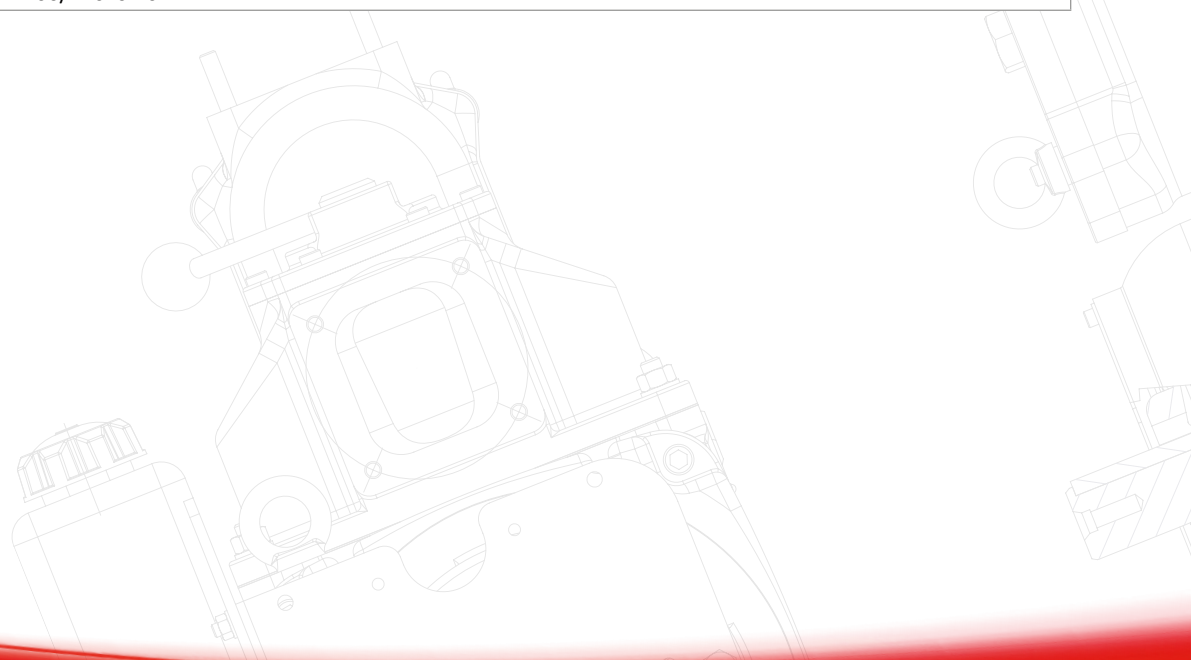
Aqualine Liquid Ring Vacuum Pumps

Part #	Description
Service and Maintenance	
TWSP910400-0	Service Kit for AQL 2100, 2700 and Obsolete 1200 and 1600 Models. Kit Contains:
TW41123100	Roller Bearing C3 x2
TW46530700	Gasket Body Side Plate 0.75mm x2
TW46530900	Gasket Body Side Plate 0.5mm x2
TW46531000	Gasket Body Side Plate 1.0mm x2
TW46530800	Gasket Port Connections x4
TW46105400	Lip Seal 50 x 72 x 8 Viton
TW46370800	O Ring 72 x 5B x1
TW46360800	O Ring 160 x 3.5 x2
TW46366200	O Ring 176 x 3N x2
TW46371500	O Ring 415 x 2.5 x2
TW46350500	O Ring 6 x 1.5 (NBR)
TW42168300	Sealing Ring C33 x 39 x2
TW42168000	Sealing Ring C26 x 31 x2
TW42169000	Sealing Ring C48 x 55 x2
TW46370900	O Ring 120 x 2 x2

RFL102 Vacuum Pump / Compressor



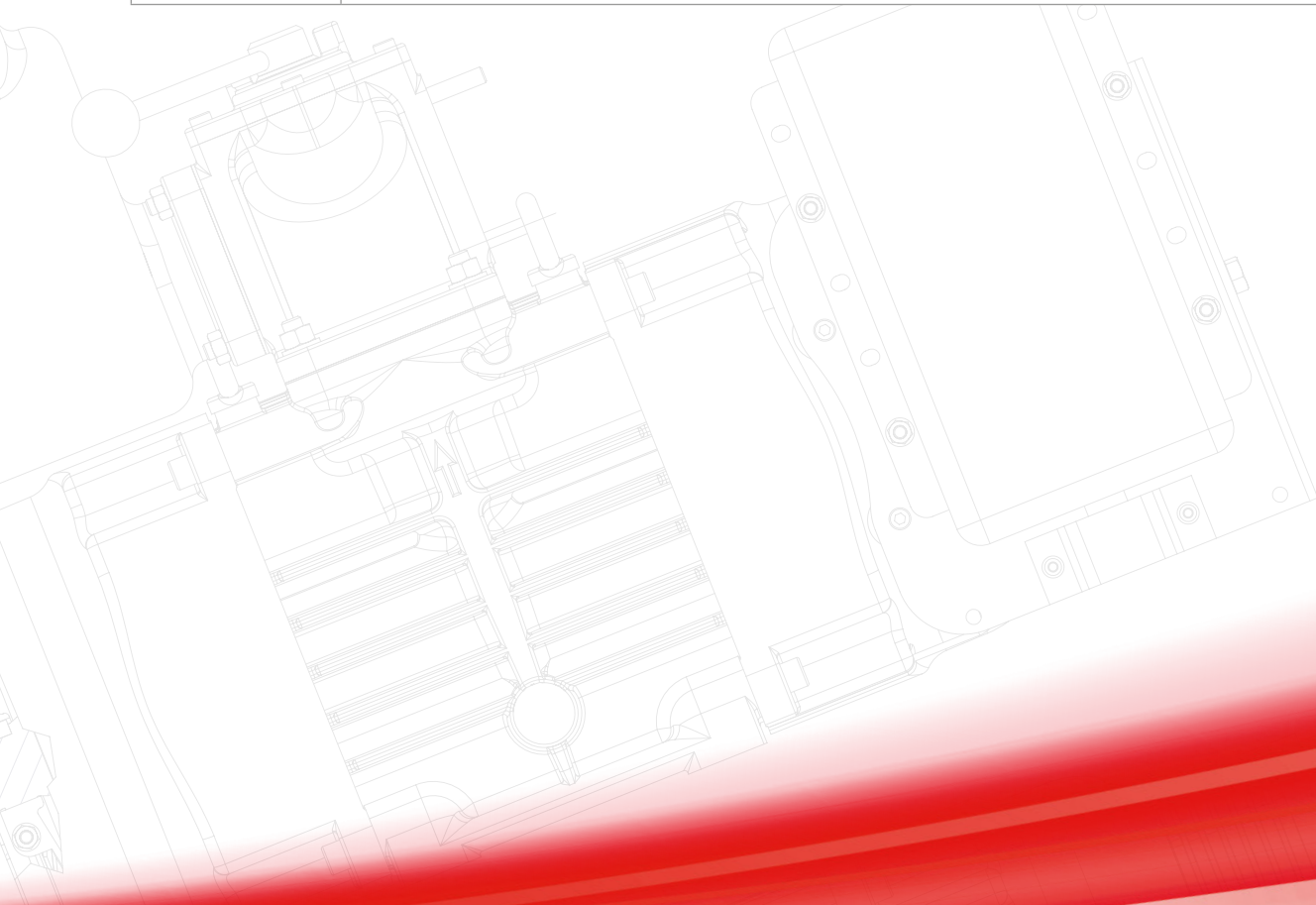
Part #	Description
Service and Maintenance	
TWSP961019-2	Service Kit for all RFL102 models: Kit Contains:
TW34278100	RFL102 Rotor Vanes (Blades) x6
TW46105400	Shaft Seal Ring Viton 72x50x8 x2
TW46105600	Shaft Seal Ring Oil Lip PTFE 72x50x8 x2
TW46368600	O-Ring Seal 205x3 x2
TW46365900	O-Ring Seal 120x3 x2
TW41122900	Cylinder Roller Bearing 110x50x27 x2
TW45187900	Shim 100/120x0.10 x2





RFW Vacuum Pump / Compressors

Part #	Description
Service and Maintenance	
TWSP903950-2	RFW 120 & RFW 150 – -2 – Kit Contains:
TW34274000	RFW120/150 Blades (Rotor Vanes) x6
TW41123100	Roller Bearings C3 x2
TW47000300	Set of seals containing:
TW46105400	Lip Seal 50 x 72 x 8 Viton x2
TW46365900	O-Ring 120 x 3 x2
TW46370000	O-Ring 330 x 5 B x1
TW42172100	Washer Copper A21 x 26 x1
TW42171600	Washer Copper 17 x 21 x 1.5 x2
TW42170300	Washer Copper 8/12 x 1.5 x4
TW46454000	Gasket DIN 100 x1
TW46454200	Gasket DIN 125 x1
TW46563500	Oil Pump Seal 38 x 28 x 0.25 x1
TW46529000	Gasket x2
TW46529100	Gasket x2
TW46529200	Gasket x2
TW46529300	Gasket x1
TW46529400	Gasket x1
TWSP903960-2	RFW 200 – Kit Contains same as above with difference:
TW34273800	RFW 200 Blades (Rotor Vanes) x6
TWSP903970-2	RFW 260 – Kit Contains same as above with difference:
TW34273900	RFW 260 Blades (Rotor Vanes) x6

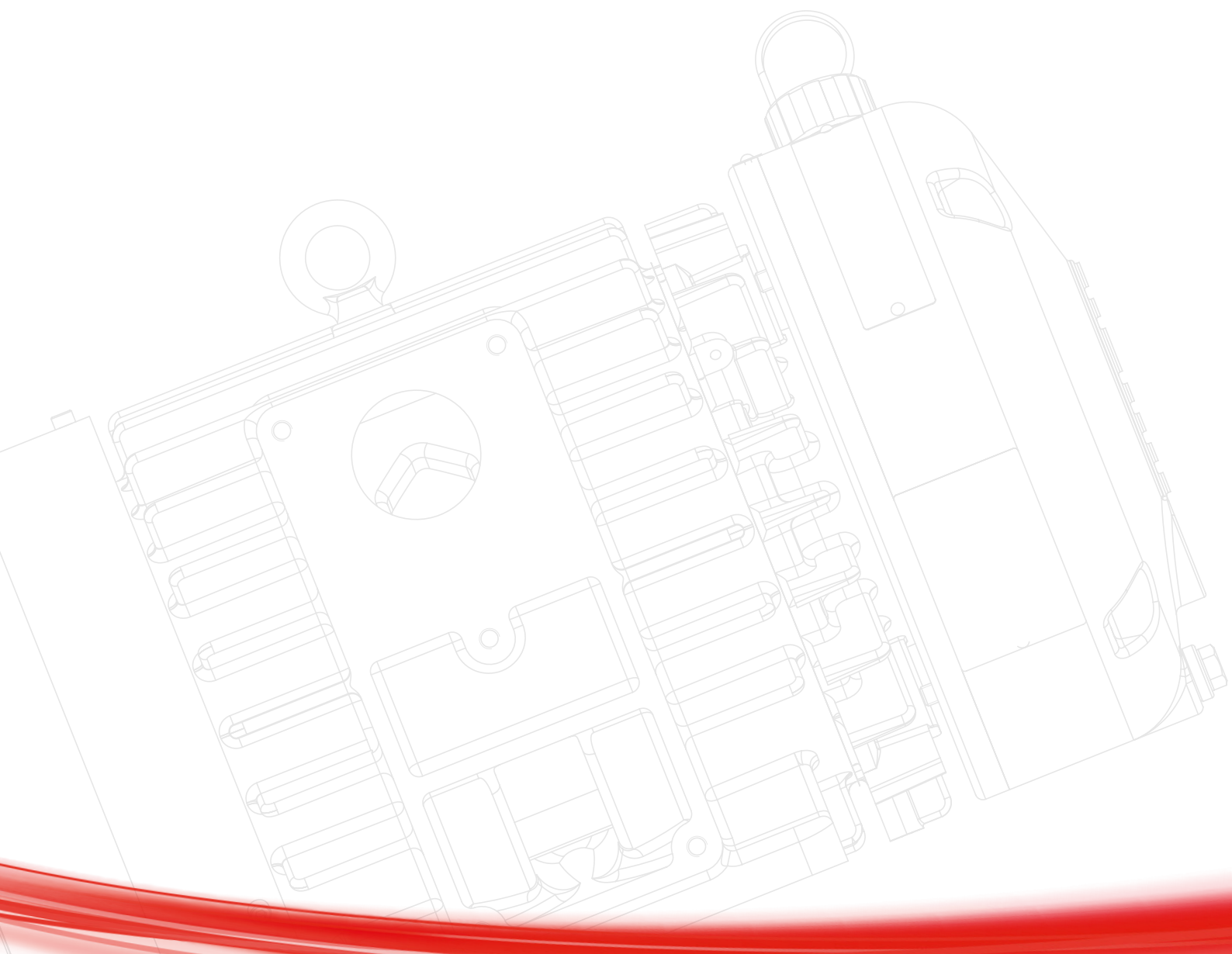


Service Kits and Maintenance



SLS 54 Vacuum Pump / Compressor

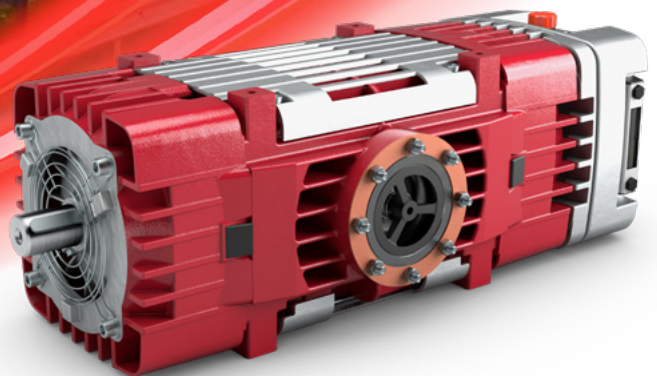
Part #	Description
Service and Maintenance	
TWSP914482-1	SLS 54 – Kit Contains
TW34261400	Blades (Rotor Vanes) x4
TW41134100	Roller Bearing x2
TW47000600	Seal Kit x1 which includes:
TW46103800	Shaft Seal 40 x 52 x 7 x2
TW46368000	O Ring 210 x 3 x1
TW42171600	Washer Copper 17 x 21 x 1.5 x1
TW46563500	Oil Pump Seal 38 x 28 x 0.25 x1
TW46554000	Seal 215 x 180 x 0.08 x2
TW46554100	Seal 215.180 x 0.13 x2
TW46554200	Seal 215 x 180 x 0.18 x2
TW46573500	Seal 130 x 100 x 0.5 x2
TW46573600	Seal 230 x 100 x 0.5 x1
TW46352000	O Ring 20 x 3 B x1
TW46573800	Seal 112 x 72 x 0.5 x1
TW46452500	Seal DN40 x1



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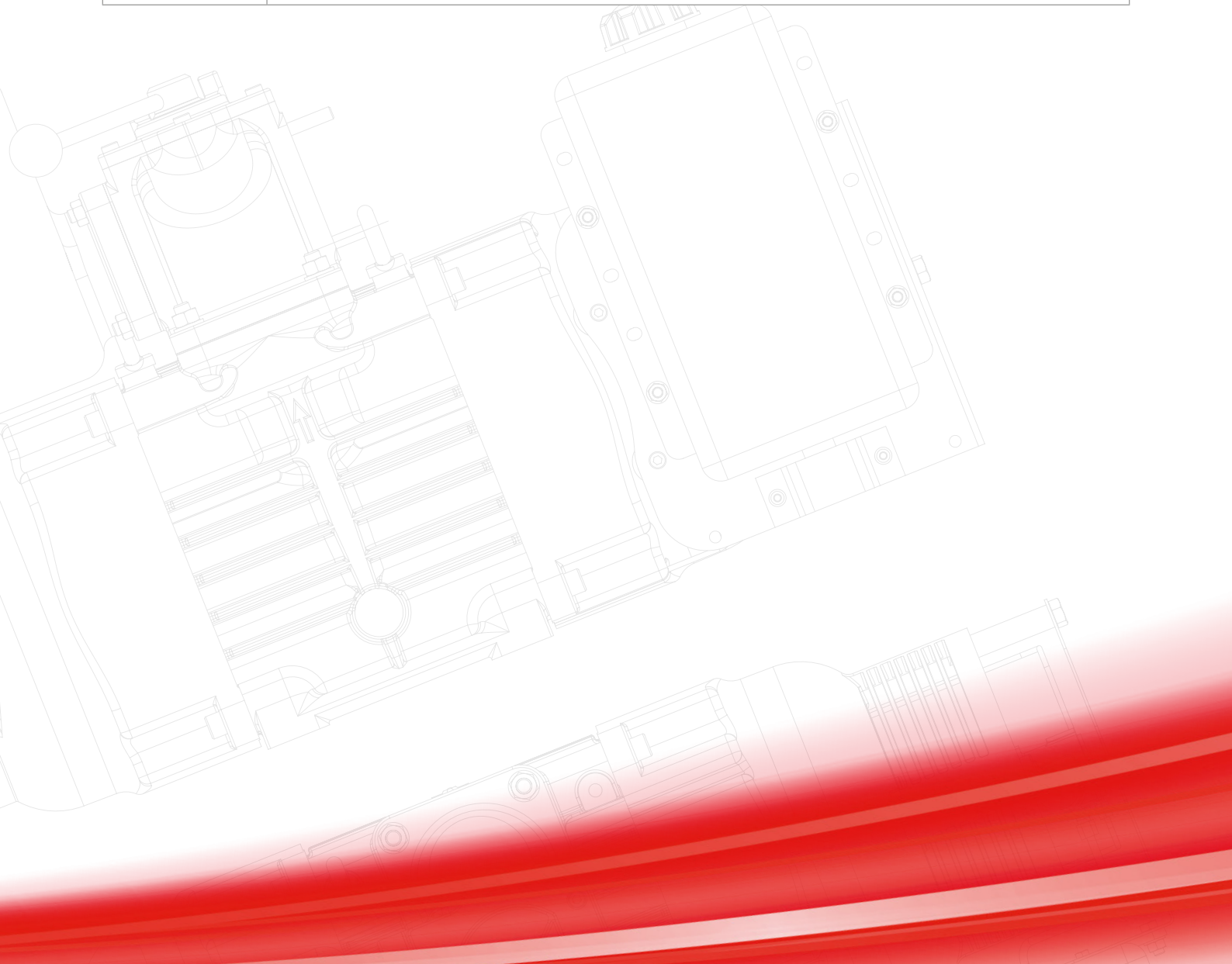
SLS 34 Vacuum Pump / Compressor

Part #	Description
Service and Maintenance	
TWSP914480-1	SLS 34 (Obsolete Machine from 2020) – Kit Contains:
TW34261300	Blades (Rotor Vanes) x4
TW41134100	Roller Bearing x2
TW47000600	Seal Kit x1 which includes:
TW46103800	Shaft Seal 40 x 52 x 7 x2
TW46368000	O Ring 210 x 3 x1
TW42171600	Washer Copper 17 x 21 x 1.5 x1
TW46563500	Oil Pump Seal 38 x 28 x 0.25 x1
TW46554000	Seal 215 x 180 x 0.08 x2
TW46554100	Seal 215.180 x 0.13 x2
TW46554200	Seal 215 x 180 x 0.18 x2
TW46573500	Seal 130 x 100 x 0.5 x2
TW46573600	Seal 230 x 100 x 0.5 x1
TW46352000	O Ring 20 x 3 B x1
TW46573800	Seal 112 x 72 x 0.5 x1
TW46452500	Seal DN40 x1
For parts not listed in the above service kits, please contact your local GD Transport representative.	



RFL 60, 80 & 100 Vacuum Pump (Obsoleted in 2020)

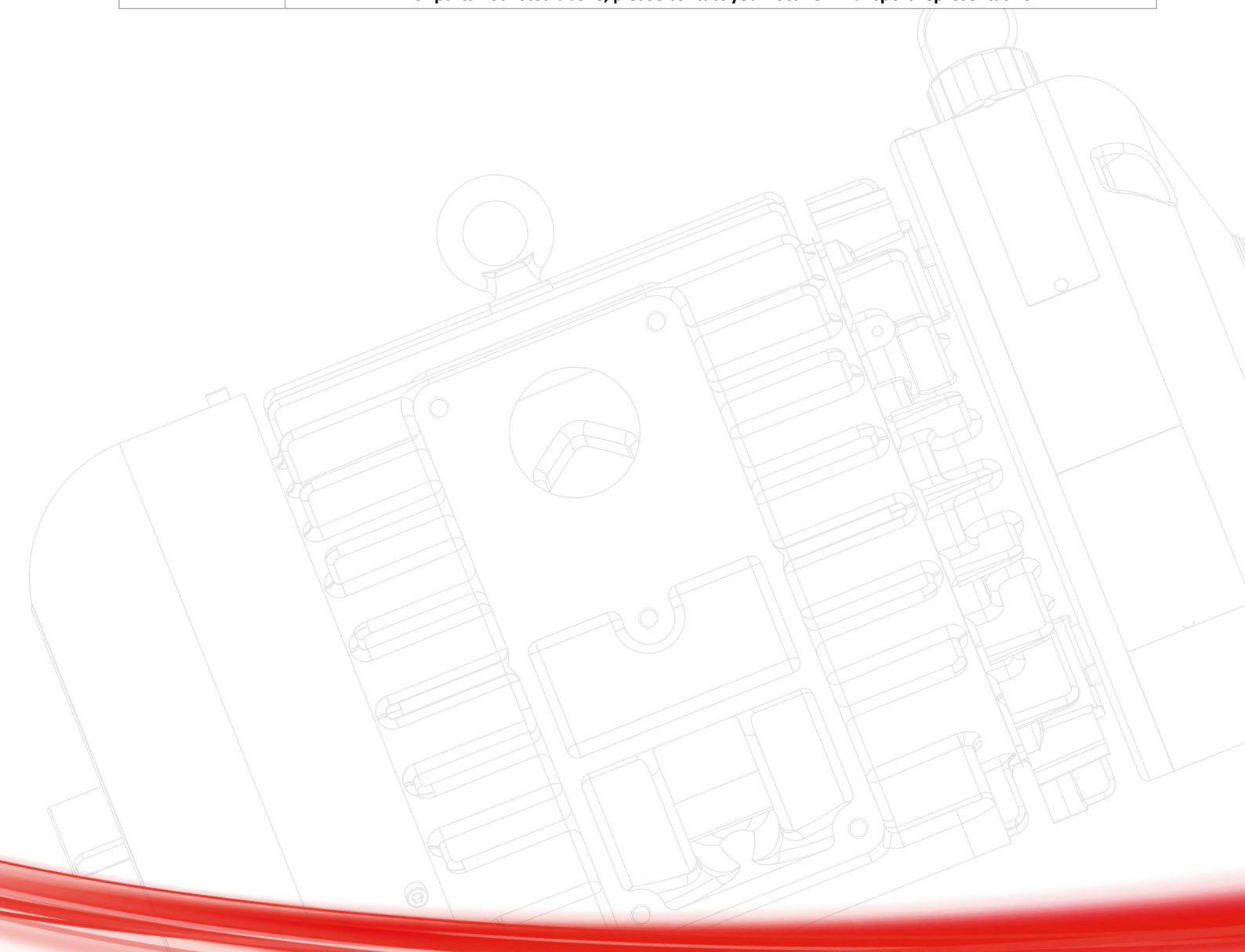
Part #	Description
Service and Maintenance	
TWSP961014-2	Service Kit for RFL 60 model: Kit Contains:
TW34260800	RFL 60 Rotor Vanes (Blades) x6
TW44901900	Cylindrical Pin D8 x 28 x2
TW41122900	Cylinder Roller Bearing NJ310 C3 x2
TW44843100	Taper Pin M8 x 30
TW47000200	Sealing Kit RFL 60, 80 & 100:
TW46454100	Gasket Flange x3
TW46563500	Oil Pump Seal x1
TW46105400	Viton Lip Seal 50 x 72 x 8 x2
TW46105600	Oil Lip Seal 50 x 72 x 8 PTFE x2
TW46368600	O-Ring 205 x 3 x3
TW46365900	O-Ring 120 x 3 x2
TW42172100	Copper Washer A21 x 26 x1
TWSP961018-2	Service Kit for all RFL 80 and 100 models: Kit contents same as above with exception:
TW34278100	RFL 80 & 100 Rotor Vanes (Blades)
For parts not listed in the above service kits, please contact your local GD Transport representative.	



Service Kits and Maintenance

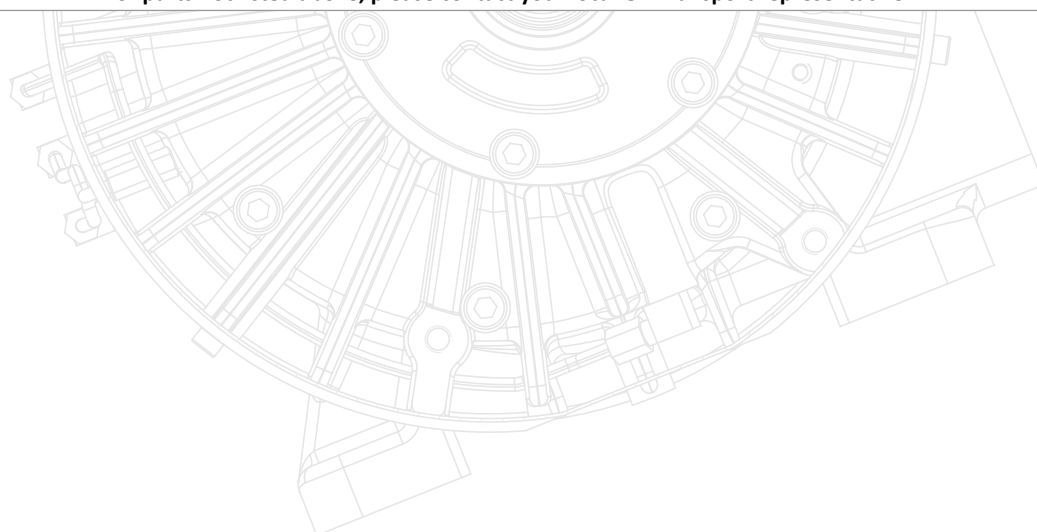
SL 15 & 20 Vacuum Pump (Obsoleted in 2020)

Part #	Description
Service and Maintenance	
TWSP914429-1 Service Kit for all SL 15 models: Kit Contains:	
TW34262400	SL15 Rotor Vanes (Blades) x8
TW41122200	Cylinder Roller Bearing NU306 C3 x2
TW47000500 Sealing Kit SL 15 & 20:	
TW46101900	Shaft Seal 30x50x10 x2
TW46367400	O-Ring 180x3 x1
TW46563500	Oil Pump Seal 38x28x0.25 x1
TW42161700	Sealing Ring C18x22 x1
TW46557300	Seal x2
TW46557400	Seal x2
TW46557500	Seal x2
TW46477900	Flat Gasket x2
TW46460400	Flat Gasket Ring 65x100x1 x2
TW46461400	Gasket Oval DN50 x1
TWSP914439-1 Service Kit for all SL 20 models: Kit contents same as above with exception:	
TW34262500	SL20 Rotor Vanes (Blades)
For parts not listed above, please contact your local GD Transport representative.	



RTL Compressors

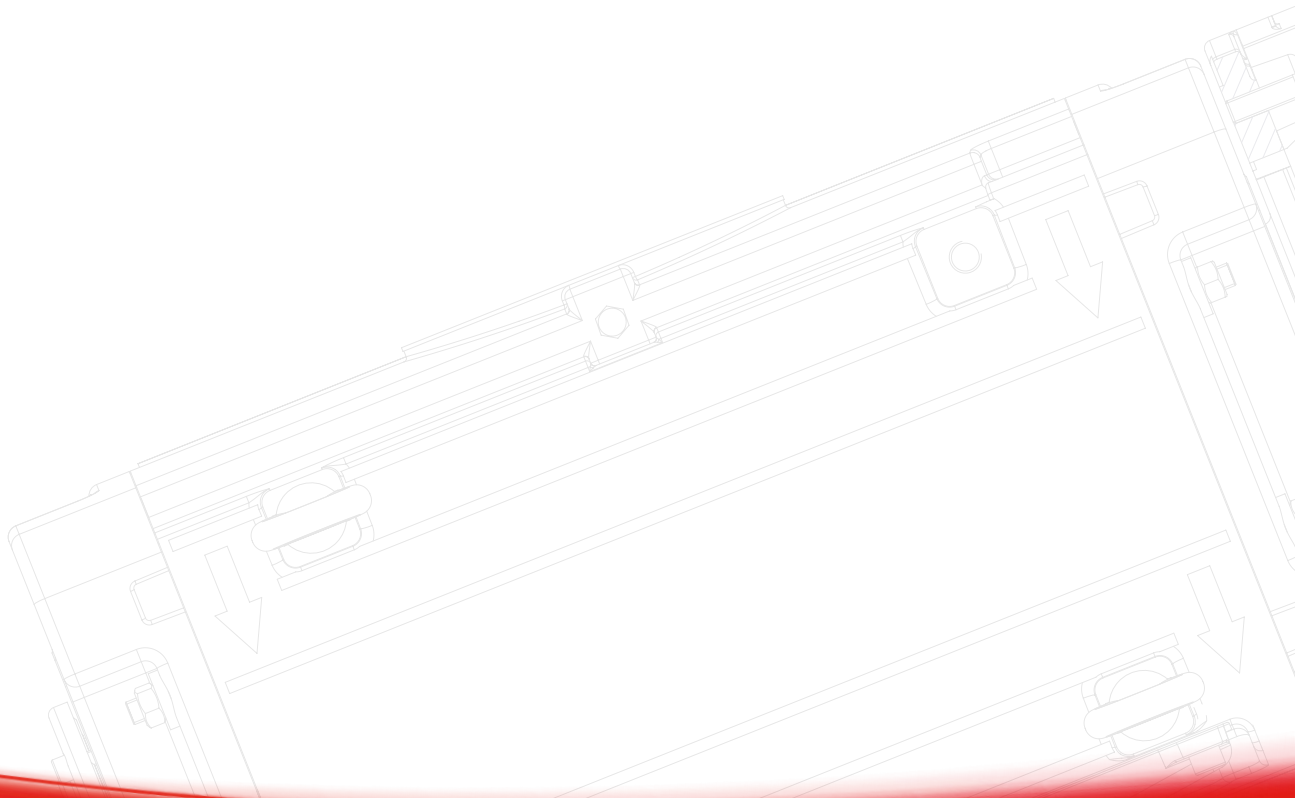
Part #	Description
Service and Maintenance	
TWSP982302-1	Service Kit for RTL 60 models: Kit Contains:
TW34265200	RTL 60 Rotor Vane (Blades) x12
TW41122900	Cylindrical Roller Bearing x2
TW53100700	Lubricator x2
TW47000100	Set of Seals x1
TWSP982303-1	Service Kit for RTL 80 models: Kit Contains:
TW34265310	RTL 80 Rotor Vane (Blades) x12
TW41122900	Cylindrical Roller Bearing x2
TW53100700	Lubricator x2
TW47000100	Set of Seals x1
TWSP982304-1	Service Kit for RTL 100 models: Kit Contains:
TW34265300	RTL 100 Rotor Vane (Blades) x12
TW41122900	Cylindrical Roller Bearing x2
TW47000100	Set of Seals x1
TWSP982350-1	Service Kit for RTL 22 models: Kit Contains:
TW34265400	RTL 22 Rotor Vane (Blades) x12
TW41106500	Cylindrical Roller Bearing x2
TW53100700	Lubricator x2
TW47001200	Set of Seals x1
For parts not listed above, please contact your local GD Transport representative.	



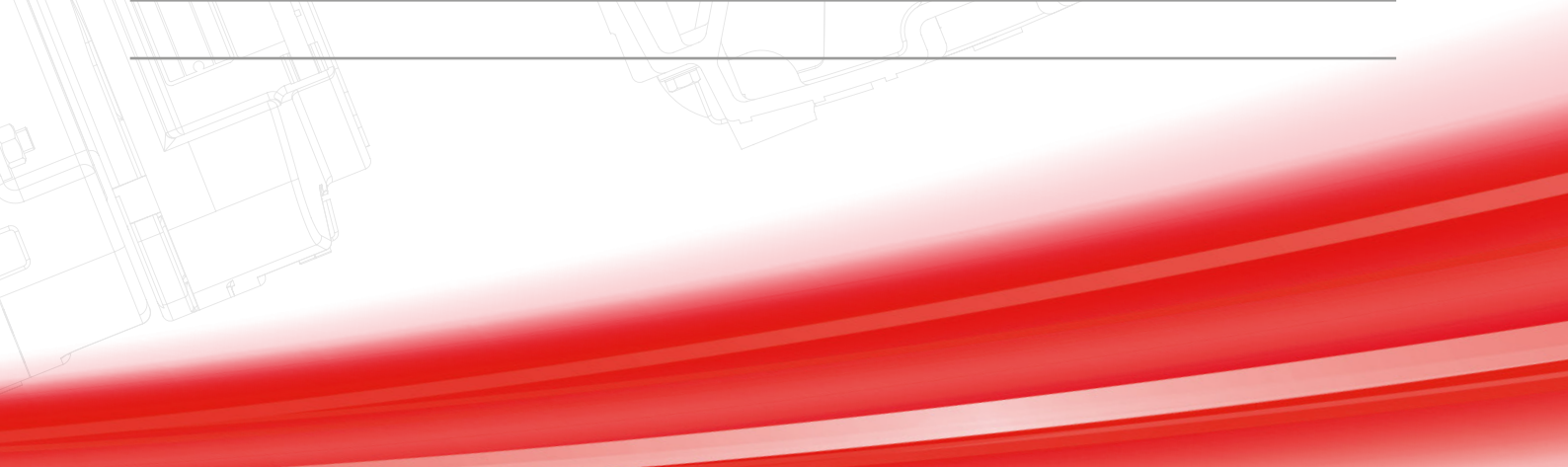
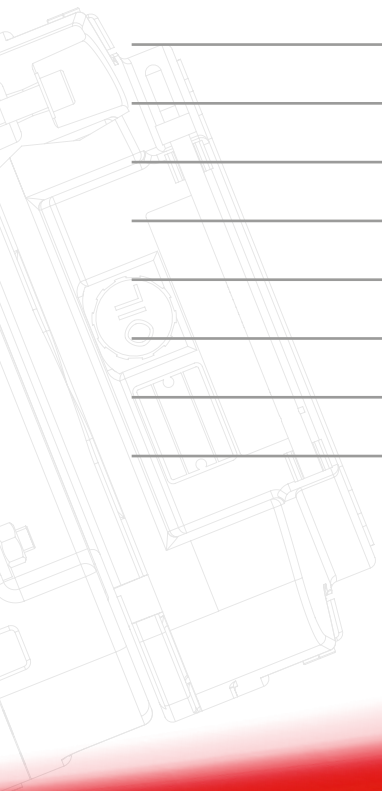
Service Kits and Maintenance

WPS Vacuum Pumps (Obsoleted in 2020)

Part #	Description
Service and Maintenance	
TWSP903844-2	Service Kit for WPS 126 models: Kit Contains:
TW34261500	WPS 126 Rotor Vanes (Blades) x6
TW41124600	Roller Bearing x1
TW41134200	Roller Bearing x1
TW47000400	Set of Seals x1
TW46453600	DN80 Gasket x2
TWSP903845-2	Service Kit for WPS166 models: Kit Contains:
TW34261600	WPS166 Rotor Vanes (Blades) x6
TW41124600	Roller Bearing x1
TW41134200	Roller Bearing x1
TW47000400	Set of Seals x1
TW46453600	DN80 Gasket x1
TW46454000	DN100 Gasket x1
TWSP903915-2	Service Kit for WPS 196 models: Kit Contains:
TW34261700	WPS196 Rotor Vanes (Blades) x6
TW41124600	Roller Bearing x1
TW41134200	Roller Bearing x1
TW47000400	Set of Seals x1
TW46454000	DN100 Gasket x2
TW34278400	WPS376 Blades: (x6 per machine)
For parts not listed above, please contact your local GD Transport representative.	



Notes



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